



Welltech Instrument Co. Ltd

HYPOXIC - SYSTEM



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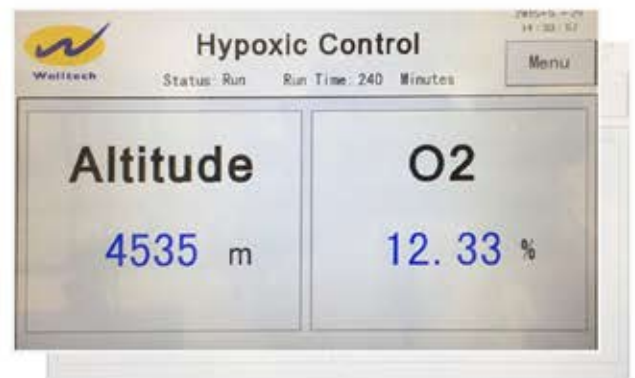


Welltech's hypoxic system can be intergrated with the environmental chamber, glass house,or sleeping room to simulate altitude control

It can simulate altitude up to 5000m (with 9000m as option)

The hypoxic system consists of

- ◆ LCD touch screen controller
- ◆ Membrance system
- ◆ Air compressor
- ◆ Dryer
- ◆ Pressure vessel
- ◆ Filtering system
- ◆ Control valve
- ◆ Alarm and safety control



Hypoxic system design



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Theory-how to generate the hypoxic air

Hypoxic Modules

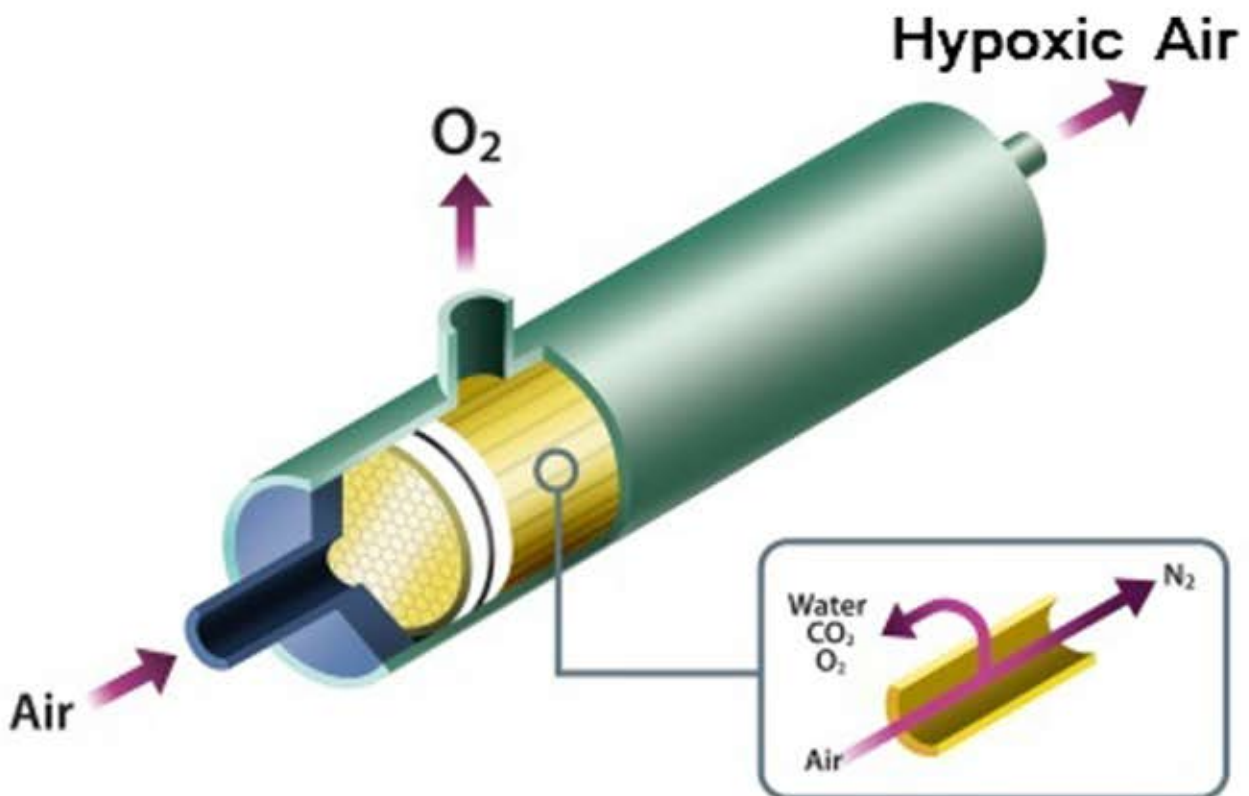
The environmental chamber can also integrate with the hypoxic unit to stimulate an altitude up to 7000m.

The hypoxic system comes with hypoxic module to reduce the fresh air (20.9%) into hypoxic condition (low oxygen level). It can reduce the oxygen up to 10.5% which is equal to altitude 5000m (9000m as option)

The hypoxic system consists of an air compressor, hypoxic module, control system and datalogging system.

Inside the hypoxic module, the high pressure air passing through the hollow fiber membrane so that the smaller oxygen molecules are separated and leaving a higher concentration of nitrogen (hypoxic air) out. The hypoxic air is purged into the chamber which is controlled by the non-drifted oxygen sensor.

The hypoxic environmental chamber is suitable for sports training, rehabilitation, body refreshment etc



The hypoxic air generated by the physical method which is safe for human use



FEATURES

Model:HS-5000

- ♦ O₂ range:20.9% to 9.8% ± 0.1%(or +/- 40m)
- ♦ Altitude:up to 5000m (9000m as option)

Includes

- ♦ Hypoxic system
- ♦ Hypoxic hollow fiber membrane system
- ♦ “SPX” four-step filters
- ♦ Control valve system
- ♦ Control panel for each room
- ♦ Feedthrough & air distribution system
- ♦ Safety fresh air injection system

Hypoxic system

- ♦ Rotary screw compressor with 10 bar working pressure
- ♦ Refrigerated dryer
- ♦ Pressure vessel
- ♦ Sound reducing silencers

Hypoxic hollow fiber membrane system

- ♦ Flow rate: 10m³/hr @ 10bar
Material: ABS
- ♦ Inlet: 3/8”thread with pressure gauge
- ♦ Outlet: 3/8” thread
- ♦ High O₂ outlet: 3/8” thread

“SPX” four-step filters

- ♦ Ultra oil filter , air filter and water filter

Control valve system

- ♦ SMC control valve module
- ♦ Maximum working pressure:20 bar
- ♦ Inlet:3/8” thread
- ♦ Outlet:3/8”thread

LCD Touch screen controller

- ♦ PLC:Siemens
- ♦ With altitude(m) and O₂(%) display
- ♦ Control setting:by meter or O₂%
- ♦ Data storage:with data storage of time,O₂,CO₂, temperature, humidity & pressure on USB flash
- ♦ 8 pieces bias calibration of each sensors
- ♦ With time reserve on/off function
- ♦ With timing system
- ♦ With pattern programming to specify time vs altitude
- ♦ Can adjust increase & decrease the oxygen level
- ♦ Can adjust to normal altitude in case of no training
- ♦ With user name and password access
- ♦ Can record the usage of room
- ♦ With notification for abnormal operation
- ♦ History record of any alarm
- ♦ Filter life checking
- ♦ Alarm display for broken down or error



FEATURES



Sensor Box

O₂ sensor

- ◆ No-drift oxygen sensor
- ◆ Range: 0-25%
- ◆ Accuracy: +/-50ppm

CO₂ sensor

- ◆ Range: 0-20000ppm
- ◆ Accuracy: +/-50ppm

Temperature sensor

- ◆ Range: -80-180C
- ◆ Accuracy: +/-0.1C

Humidity sensor

- ◆ Range: 0-100%RH
- ◆ Accuracy: +/-0.1%RH

Pressure sensor

- ◆ Range: +/-100Pa
- ◆ Accuracy: +/-0.1Pa



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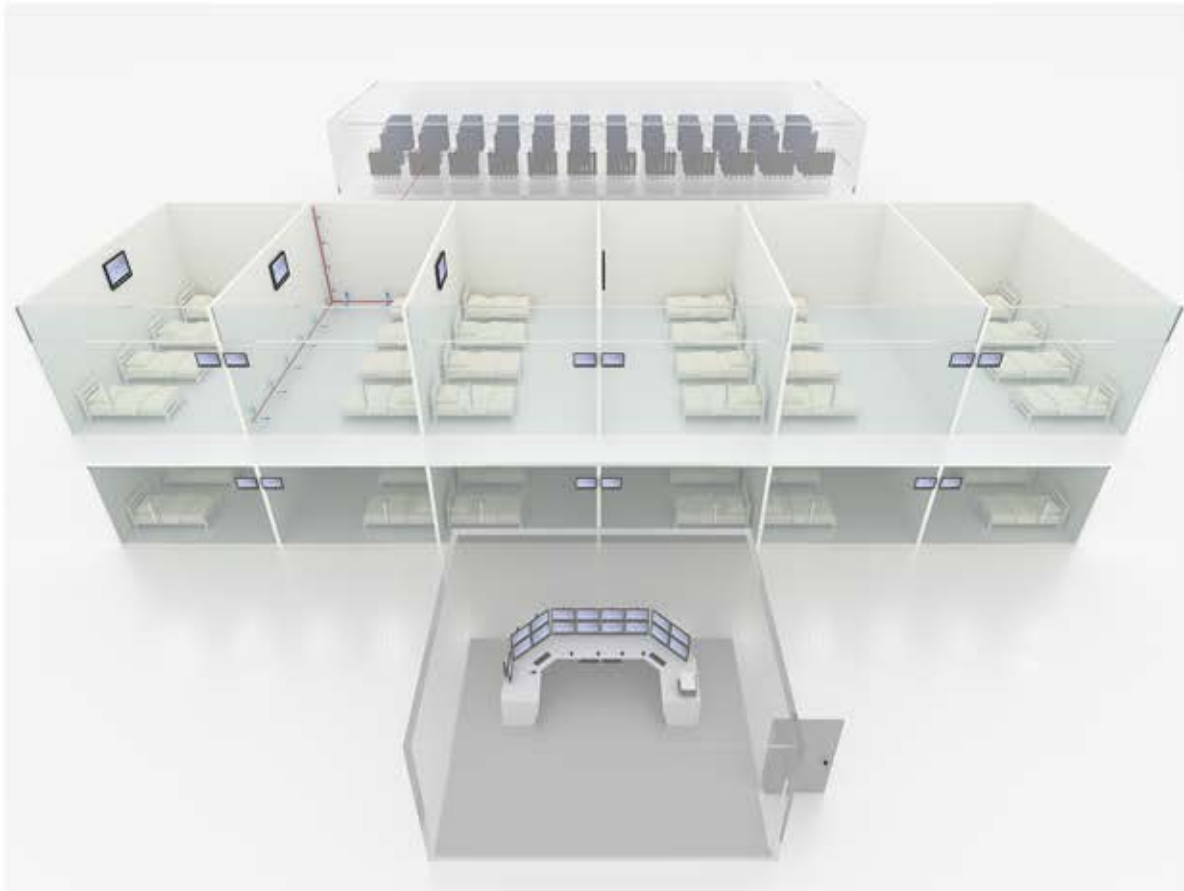
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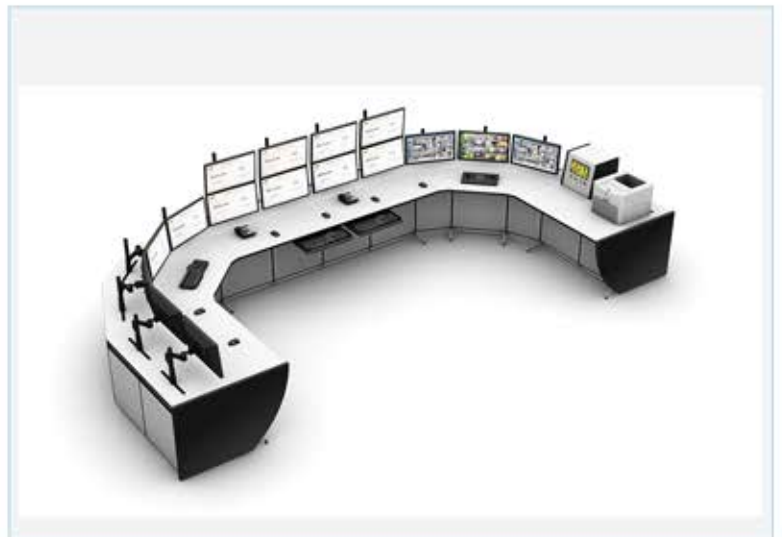


MULTI -HYPOXIC RM

Multi-rooms control with security control center



- With display and control monitoring
- With alarm alert function
- With on/off control
- User name access monitoring
- Plant room condition monitoring




Security control centre

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